

Re-Print



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D505-1057-014
Job Sheet 197915

Part No: D505-1057-014

Job Qty: 1 pcs

Part Name: Float Skidtube Installation with Standard Wearplates, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/18/19

Job Tracking No:

Due Date: 10/8/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: JIN-D505-1057 REVA IPP REV/A 19.06.07 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Hrs	Hrs		
100	Handfinish - 4 - Assembly	1 pcs	10/8/19		0.00	0.67	Handfinish - 4 - 1	
							Handfinish - 4 - 10	
							Handfinish - 4 - 11	
							Handfinish - 4 - 12	
							Handfinish - 4 - 13	
							Handfinish - 4 - 14	
							Handfinish - 4 - 15	
							Handfinish - 4 - 2	
							Handfinish - 4 - 3	
							Handfinish - 4 - 4	
							Handfinish - 4 - 5	
							Handfinish - 4 - 6	
							Handfinish - 4 - 7	
							Handfinish - 4 - 8	
							Handfinish - 4 - 9	
120	QC 5	1 pcs	10/8/19		0.00	0.00	QC 5 - 10	

JAARI
AEROSPACE

Container No: S223054

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part: D505-1057-014

Job No: 197915

Serial No/Batch: S223054

Revision: A

Inspector:

Exp Date:

Instructions: TC STC SH19-31 Issue float FA01STC SR043871

130 Packaging 1 - Pick Kit	1 pcs	10/8/19	0.00 0.00	QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	BUZ 8 1 130 40 DAS
				QC 5 - 61	8-89
				QC 5 - 81	
				Packaging 1 - 1 - B4B	
				Packaging 1 - 2 - B4B	
				Packaging 1 - 3 - B4B	✓ Oscar
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	

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Oscar

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S223054 RN

170 QC 4	1 pcs	10/8/19	0.00 0.00	Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
180 Packaging 3-1 - Stock - B4B	1 pcs	10/8/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				DAS	
				78	
				9-89	
				NOV 2 9 2019	

				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 DC - 1 - B4B	1 pcs	10/8/19	0.00 0.00	DC - 1 - B4B	21
200 QC 21 - FG	1 pcs	10/8/19	0.00 0.00	QC 21 - FG - 21	21
				QC 21 - FG - 70	21

Part Op 100 - INSTALL WEARPLATE KIT AND GROUND HANDLING KIT AS PER IIN-D505-1057

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Descriptions: 120 - QC5- Inspect part completeness to step on W/O
 130 - Pick kit
 170 - (QC4- 100% Inspect kits for completeness)
 180 - Identify and pack for shipping as per PPP D505-1057-014 Location:
 190 - Photocopy bluefile & type labels per PPP D505-1057-014 CHG 001
 200 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D505-1057-043	REPLACEMENT SKIDTUBE	1 pcs (1 ea)	100-Handfinish - 4 - Assembly	5 2223010
D505-1057-053	Basic Wearplate Kit	1 pcs (1 ea)	100-Handfinish - 4 - Assembly	5 222939
D505-1057-071	Ground Handling Kit	1 pcs (1 ea)	100-Handfinish - 4 - Assembly	5 222144
AN3C36A	Bolt	7 Ea (7 ea)	130-Packaging 1 - Pick Kit	5 222610
AN3C41A	Bolt	8 Ea (8 ea)	130-Packaging 1 - Pick Kit	5 133044-2
AN4C10A	Bolt	12 Ea (12 ea)	130-Packaging 1 - Pick Kit	5 176562
AN4C8A	Bolt	12 Ea (12 ea)	130-Packaging 1 - Pick Kit	5 149189
D2862	Bushing	16 pcs (16 ea)	130-Packaging 1 - Pick Kit	5 221223
D2856-400-7200	Adrasion Stip 4" X 72"	16 pcs (16 ea)	130-Packaging 1 - Pick Kit	5 22141
D3833-1	Set Screw	10 pcs (10 ea)	130-Packaging 1 - Pick Kit	5 203845
D3872-3	Washer, Phenolic	36 pcs (36 ea)	130-Packaging 1 - Pick Kit	5 219430
D3872-7	Washer, Phenolic	16 pcs (16 ea)	130-Packaging 1 - Pick Kit	5 218487
D5838-2	Saddle, Outboard, RH	2 pcs (2 ea)	130-Packaging 1 - Pick Kit	5 208482
D5839-2	Saddle, Inboard, RH	2 pcs (2 ea)	130-Packaging 1 - Pick Kit	5 20648
D5842-1	Saddle Spacer	2 pcs (2 ea)	130-Packaging 1 - Pick Kit	5 200449
D5843-1	Saddle Spacer	2 pcs (2 ea)	130-Packaging 1 - Pick Kit	5 200449
MS21043-3	Nut	15 Ea (15 ea)	130-Packaging 1 - Pick Kit	5 200449
MS21043-4	Nut	12 Ea (12 ea)	130-Packaging 1 - Pick Kit	5 200449
NAS1149C0332R	Washer (AN960C10L)	22 Ea (22 ea)	130-Packaging 1 - Pick Kit	5 211548
NAS1149C0432R	Washer (AN960C416L)	36 Ea (36 ea)	130-Packaging 1 - Pick Kit	5 209072

012800

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Handfinish - 4 - Assembly	D505-1057-043	1	0	0
	D505-1057-053	1	0	0
	D505-1057-071	1	0	0
	AN3C36A	7	177	0
	AN3C41A	8	307	0
	AN4C10A	12	189	0
	AN4C6A	12	486	0
	D2652	16	279	0
	D2856-400-7200	1	2	0
	D3533-1	10	167	0
	D3672-3	36	519	0
	D3672-7	16	841	0
	D5638-2	2	6	0
	D5639-2	2	6	0
	D5642-1	2	35	0
	D5643-1	2	37	0
130-Packaging 1 - Pick Kit	MS21043-3	15	946	0
	MS21043-4	12	465	0
	NAS1149C0332R	22	3,950	0
	NAS1149C0432R	36	1,350	0
Part Specifications				
Specifications could not be found.				

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Part Number	D505-1057-014
Description	RH SKIDTUBE, BASIC WEARPLATES

Box Part Number	
Other Packaging	
Logo Decals	
Dimension	

Packaging Instructions and Decal Placement

D505-1057-014

D2729-4

D2729-3

DART	
PATENT N/A	
P/N	D505-1057-014
DESC	Skidtube, Basic Wearplates, RH
LOT	SXXXXXX
MODEL	Ball 505
MADE IN CANADA	

DAS
55
9-89

AUG 28 2019

Revision: A
Date: 19.08.26

DART AEROSPACE	
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200	
SKIDTUBE, BASIC WEARPLATES, RH	
P/N: D505-1057-014	S/N: SXXXXXX
CHG001	

QTY	-013	-014	-113	-114	-043	-053	-153	-071	P/N	DESCRIPTION
X									D505-1057-013	LH FLOAT SKIDTUBE INSTALLATION WITH BASIC WEARPLATES
	X								D505-1057-014	RH FLOAT SKIDTUBE INSTALLATION WITH BASIC WEARPLATES
		X							D505-1057-113	LH FLOAT SKIDTUBE INSTALLATION WITH HEAVY DUTY WEARPLATES
			X						D505-1057-114	RH FLOAT SKIDTUBE INSTALLATION WITH HEAVY DUTY WEARPLATES
1	1	1	1	1	X				D505-1057-043	REPLACEMENT SKIDTUBE
1	1				X				D505-1057-053	BASIC WEARPLATE KIT
		1	1	1			X		D505-1057-153	HEAVY DUTY WEARPLATE KIT
1	1		1	1				X	D505-1057-071	GROUND HANDLING KIT
()					1				D5634-041	FLOAT SKIDTUBE ASSEMBLY
					1				D5646-041	WEARPLATE ASSEMBLY
					1				D5646-045	WEARPLATE ASSEMBLY
					1				D5646-047	WEARPLATE ASSEMBLY
						1			D5647-041	WEARPLATE ASSEMBLY
							1	2	D5730-041	LUG ASSEMBLY
2	2		2						D5638-1	SADDLE OUTBD, LH
	2	2							D5638-2	SADDLE OUTBD, RH
2			2						D5639-1	SADDLE INBD, LH
	2	2							D5639-2	SADDLE INBD, RH
2	2	2	2	2					D5642-1	SADDLE SPACER
2	2	2	2	2					D5643-1	SADDLE SPACER
16	16	16	16	16	18	22	8		DZ652	BUSHING
10	10	10	10	10					D3533-1	SET SCREW
36	36	36	36	36					D3672-3	PHENOLIC WASHER
16	16	16	16	16			8		D3672-7	PHENOLIC WASHER
7	7	7	7	7		9	11		AN3036A	BOLT
8	8	8	8	8			4		AN3037A	BOLT
12	12	12	12	12					AN3041A	BOLT
12	12	12	12	12					AN406A	BOLT
12	12	12	12	12					AN4C10A	BOLT
22	22	22	22	22		9	11	4	NAS1149C0332R	WASHER
36	36	36	36	36					NAS1149C0432R	WASHER
15	15	15	15	15		9	11	4	MS21043-3	NUT, SELF-LOCKING
12	12	12	12	12					MS21043-4	NUT, SELF-LOCKING
1	1	1	1	1					D2856-400-7200	PROTECTIVE TAPE (OR 3M 8661HS)

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